QS50C
1218

DUAL-MIX™

QUICK SET 50 CLEAR

DUAL-MIX FOREVER WARRANTY SEM

PARTS & LABOR **WARRANTY** FOR LIFE

A CLEAR ADVANTAGE FOR TAB AND BRACKET REPAIRS

- High strength and sandable
- Bonds multiple substrates
- Non-sag formula
- Sets in 50 seconds

WORKING TIME:	45 seconds @ 70°F (21°C)
SET TIME:	50 seconds @ 70°F (21°C)
CURE TIME:	15 minutes @ 70°F (21°C)

Part No.	Product	Size
40517	Quick Set 50 – Clear	7 oz. Cartridge

Quick Set 50 is also available in black

OEM RECOMMENDED

NEW PRODUCT

BUILT BETTER™ IN THE **USA**

SEM® DUAL-MIX™ Quick Set 50 – Clear

For full details, refer to the Technical Data Sheet.

Dual-Mix Quick Set 50 – Clear is a two-component, general purpose, clear urethane adhesive with a 50 second set time designed for repair and bonding of most small plastic, steel, aluminum, glass, SMC and fiberglass parts.

STEP 1 PREP

Refer to the Technical Data Sheet for detailed instructions on prepping specific substrates.

STEP 2 MIXING

Place cartridge into the **Universal Manual Applicator** or **Universal Pneumatic Applicator**. To remove cap, insert flat head screwdriver into slot and pry upward.

NOTE: Prior to installing **Static Mixer**, equalize cartridge by dispensing product until both parts flow equally.

Install **Static Mixer**.

Cut tip to desired application size.

Hold applicator upright until product is dispensed into mixer. Dispense a test bead to ensure proper mix.

For cap replacement, match circles and squares, then snap back into place.

71119

Universal Manual Applicator

Manual applicator for dispensing 7 oz. two-component cartridges.

70039

Universal Pneumatic Applicator

Pneumatic applicator for dispensing 7 oz. two-component cartridges.

Integral Nut Square Static Mixers

Mixing tips for use with two-component 7 oz. cartridge products.

70011	6 Pack
70012	50 Pack

STEP 3 APPLICATION

GENERAL PURPOSE BONDING:

1. Prepare surface as instructed in the Technical Data Sheet.
2. Dry fit parts to ensure proper alignment.
3. For impact strips and side moldings, mask both sides of the surface where adhesive is to be applied.

NOTE: Do not allow **Dual-Mix Quick Set 50 – Clear** to flow over masked area or onto painted surface.

4. Apply **Dual-Mix Quick Set 50 – Clear** to either surface.
5. Quickly bond the two surfaces. Hold or clamp together until set.

TAB REPAIR USING PLASTIC REPAIR CONTOURING TAPE:

1. Prepare surface as instructed in the Technical Data Sheet.
2. For badly torn damage, drill 1/8" holes approximately 1/2" apart into the repair area. This will help lock the repair material in place.
3. Cut a piece of **Plastic Repair Contouring Tape** twice the length of the repair.
4. Dispense **Dual-Mix Quick Set 50 – Clear** onto **Plastic Repair Contouring Tape**. Apply both to the repair area and mold into shape using your hands or a spreader.
5. Allow the repair material to cure for 5 minutes before removing the plastic film.
6. Sand with a P80 – P180 grit disc to desired shape and drill as needed.

NOTE: WORK QUICKLY! The repair material will set in 50 seconds.

CAUTION: Dual-Mix Quick Set 50 – Clear can get very hot while curing.

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Learn about Dual-Mix Quick Set 50 – Clear
semproducts.com/40517